



Operating, Service and Warranty Manual

ENERGY EFFICIENT REFRIGERATED AIR DRYERS

Flexzilla® designs and manufactures products for safe operation. However, operators and maintenance persons are responsible for maintaining safety. All safety precautions are included to provide a guideline for minimizing the possibility of accidents and property damage while equipment is in operation. Keep these instructions for reference.



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1. IMPORTANT SAFETY NOTES

When operating the air dryer the operator must apply safe working methods and observe all local safety instructions and relevant regulations.

- A) Prior to installation, the dryer and the compressed air system are to be depressurized and disconnected from the electrical main supply.
- B) The user is responsible for safe operating conditions. Parts and accessories must be replaced if inspection shows that safe operation cannot be assured.
- C) Installation, operation, maintenance and repair are only to be performed by authorized, trained and skilled technicians.
- D) The minimum and maximum values stated must be followed, as well as all of the safety precautions described in this manual.
- E) If any statement in this manual does not comply with the local code laws, the strongest standard is to be applied.

1.1. Transportation

- A) Use care and caution when transporting the dryer. Avoid dropping and other physical abuse.
- B) A forklift can be used to transport the dryers provided the forks are long enough to support its full width or length and caution is used throughout the move.

1.2. Positioning

- A) The dryer must be installed horizontally. A minimum of 20 in. clearance around the dryer is necessary to allow good ventilation and easy access for servicing.
- B) The ambient temperature in the room should not exceed 113°F and should not be below 39.2°F, also taking the heat radiated by the dryer into account.
- C) (40 watt for each liter/sec under ISO 7138-A condition or 18 watts for each SCFM under ISO 7183-B condition).
- D) There should be no chemicals in the atmosphere that will damage the copper source. (Ammonia gas, etc.)

1.3 Installation

In addition to the general mechanical construction procedures and local code regulations, the following instructions need to be understood and followed:

- 1) Only authorized, trained and skilled technicians should install the compressed air dryer.
- 2) Safety devices, protecting covers or insulation in the dryers are never to be dismantled or modified. Each pressure vessel or accessory installed outside the dryer with air above atmospheric pressure must be fitted with the required pressure relief safety valves.

1.4 Before Operating

The following must be observed before operating the air dryer:

- A) Review all safety precautions.
- B) The dryer connection piping measurements must be selected correctly. (See Technical Specifications)
- C) The dryer connection piping must be adapted to the operating pressure. (See Technical Specifications)
- D) Never operate the dryer at pressure above the maximum specified on the dryer label (See Technical Specifications)
- E) The drains should be opened to atmosphere. If the drains are connected to a pipe/hose, the diameter of the pipe/hose should be large enough to create no back pressure during draining. It is not recommended to reduce the diameter of the pipe/hose less than the port that is given at the drain outlet of the unit. The pipe/hose should be at atmospheric pressure at all time. Back pressure in relevant pipe will result in permanent damage on drain system and function of the filters and/or dryers.

1.5 Qualified Service Technicians

- A) Maintenance and repairs should only be performed when the air dryer is shut down, depressurized and when the main power switch is turned off. Lock and tag out of the power supply is recommended.
- B) Only use the appropriate tools for maintenance and repair.
- C) Before dismantling a part under pressure, disconnect the pressure sources and depressurize the system.

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|--|---|---|

- D) Proceed carefully during maintenance and repair. Prevent dirt from entering by covering parts and orifices with a clean cloth, paper or tape. A receiver should never be welded or modified in any way.
- E) Never leave tools, loose parts or cleaning rags in or on the air dryer.
- F) Before putting the dryer into service, check the settings of the control and safety devices as well as the pressure and temperature of the compressed air circuit.

1.6 Maintenance By The User

- A) Keep the dryer clean.
- B) Regularly check the correct operation of the condensate drain water trap.
- C) Ever six months, check and clean the drain strainer by undoing the access screw and rinsing the filter with tap water to remove the trapped dirt from the inside.
- D) For air cooled dryers, clean the air condenser as soon as it's dirty or clogged.
- E) For optional water-cooled condensers, use only clean water and install a water filter if needed. Use proper water treatment if calcium levels are high.
- F) Check the trouble-shooting list in case of maintenance problems.
- G) Check operating pressures, temperatures and time settings after maintenance. If operating and safety devices function properly, the air dryer may be used.

2. INTRODUCTION TO THE DRYER

A) Purpose of this dryer

- 1) This refrigerated compressed air dryer has been designed to remove water vapor from the industrial compressed air system.
- 2) This dryer has been designed for indoor operation.
- 3) The minimum and maximum values stated must be observed, as well as the safety precautions described in this manual.

B) Dryer label

The following label is affixed on the cabinet of the refrigerant compressed air dryer.

| REFRIGERATED AIR DRYER | | | |
|------------------------------|----------------------|---------------|----------------------------|
| MODEL # | <input type="text"/> | CFM | <input type="text"/> |
| | | SERIAL # | <input type="text"/> |
| Max Refrigerant Pressure | <input type="text"/> | Voltage | <input type="text"/> |
| Max Air Pressure | <input type="text"/> | IP Rating | <input type="text"/> |
| Max Air Inlet Temp | <input type="text"/> | Refrigerant | 134 a <input type="text"/> |
| Min Ambient Temp | <input type="text"/> | Weight | <input type="text"/> |
| Max Ambient Temp | <input type="text"/> | Fan | <input type="text"/> |
| Min Circuit Ampacity | <input type="text"/> | Compressor | <input type="text"/> |
| Max Protective Device Rating | <input type="text"/> | Largest Motor | <input type="text"/> |

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Dryer Label Descriptions:

| | |
|---------------------------------------|----------------------------------|
| Model #: | Dryer Model No. |
| CFM: | Cubic feet per minute |
| Serial #: | Dryer Serial No. |
| Max. Refrigerant Pressure: | Dryer maximum working pressure |
| Max. Air Pressure: | Maximum air pressure |
| Max. Air Inlet Temp.: | Maximum air inlet temperature |
| Min. Ambient Temp.: | Minimum ambient temperature |
| Max. Ambient Temp.: | Maximum ambient temperature |
| Min. Circuit Ampacity: | Minimum circuit ampacity |
| Max. Protective Device Rating: | Maximum protective device rating |
| Voltage: | Main supply voltage |
| IP Rating: | Protection rating |
| Refrigerant 134a: | Amount of refrigerant gas used |
| Weight: | Dryer weight |
| Fan: | Model of fan used |
| Compressor: | Model of compressor used |
| Largest Motor: | Model of dryer motor used |

C) Working details

1) Refrigerant circuit:

The refrigerant circuit can be divided into 3 parts:

- A) Low pressure section with an evaporator (heat exchanger)
- B) High-pressure section including: Condenser, liquid receiver (if installed) and the filter dryer.
- C) Control circuit including: compressor, expansion valve, by-pass valve (if installed), fan pressure switch (if installed)

2) The refrigerant circuit operates as follows:

- A) The compressor compresses gaseous refrigerant to a high temperature.
- B) The hot refrigerant condenses in the condenser. Being liquefied it is stored in the liquid receiver (if installed).
- C) The liquid is taken out of the storage vessel and



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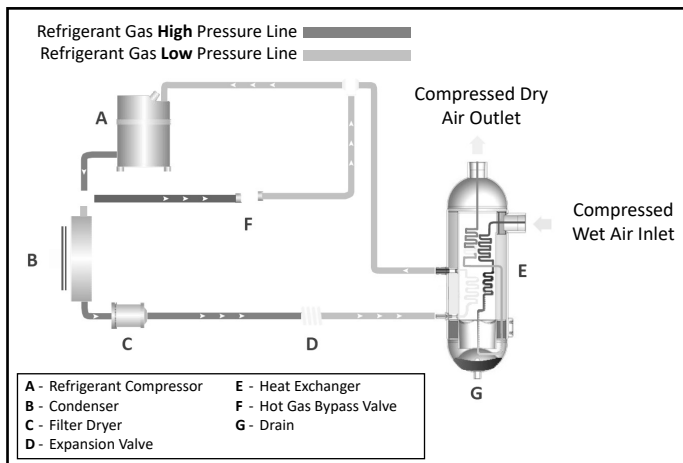
injected in the evaporator (heat exchanger) by an expansion valve. This expansion valve is protected by a filter, which removes particles and humidity that could be in the circuit.

- D) The injected liquid fills in the refrigerant section of the air/refrigerant heat exchanger and evaporates by taking out the humidity from the compressed air. The gaseous refrigerant is sucked in the compressor and the cycle carries on.
- E) In order to keep the evaporation pressure steady, and the refrigerant temperature in the heat exchanger, a by-pass valve is injecting hot gaseous refrigerant in the circuit. On certain dryers, an automatic expansion valve regulates the amount of refrigerant.

3) Compressed air circuit

- A) The saturated hot compressed air flows into the economizer where it is pre-cooled by the out flowing dry chilled air. In the cold operating conditions the air refrigerant section continues to cool down to dew point and enters the separator where condensates are collected. The outgoing chilled air is then warmed up in the economizer by the hot incoming air. This eliminates condensation on dryer outlet air piping.
- B) The condensates are collected after centrifugal separation and drained out through the automatic trap.
- C) As long as the compressed air temperature does not drop below dew point, there will be no condensation in the air circuit.

Compressed Air Dryer Working Principle



4) Refrigerant compressor

Increases the pressure of temperature of refrigerant. There are two types of compressors commonly used according to refrigerant capacity on this application:

- Piston type
- Scroll type

5) Condenser

Dissipates the heat provided by evaporator and compressor. there are two types of condensers used on the application:

- Air Cooled Type (standard)

These condensers are designed to dissipate the heat to the ambient air. The fans are used to force the air flow through the cooling fins to enhance the heat transfer.

- Water Cooled Type (optional)

These condensers are designed to dissipate the heat to a water flow. A shell and tube heat exchanger is used for this purpose.

6) Refrigerant circuit protection

- A) Overload: The single phase refrigerant compressors are equipped with an overload switch in case of malfunction, if overload switches automatically.
- B) High Pressure Safety Overload Switch: Refrigerant line is considered a pressure vessel. That is why it is protected against bursts by the help of manually resetting the switch. It is set to 362 psi for dryers working with R134a refrigerant.
- C) Filter dryer: A refrigerant circuit is a close circuit and total water removal in the refrigerant circuit is necessary in order to obtain correct operation.
- D) To avoid problems, the refrigerant circuit must be vacuumed before loading the refrigerant.
- E) Water-cooled dryers have a safety high-pressure switch. In case of cooling water failure, the safety switch stops the dryer. When the safety switch has tripped out, it has to be manually resettled before switching on the dryer.

7) Refrigerant circuit controls

- A) Liquid refrigerant injection: the liquid refrigerant is released into the evaporator by a control valve. This is a thermostatic valve for maintaining a constant overheating of the refrigerant in the evaporator(s).
- B) Constant evaporating pressure: In the dryers equipped with a by-pass valve, the evaporating pressure is kept constant by a controlled injection of hot gas from the high-pressure side into the low-pressure section of the circuit.



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8) Condensate drain-trap assembly

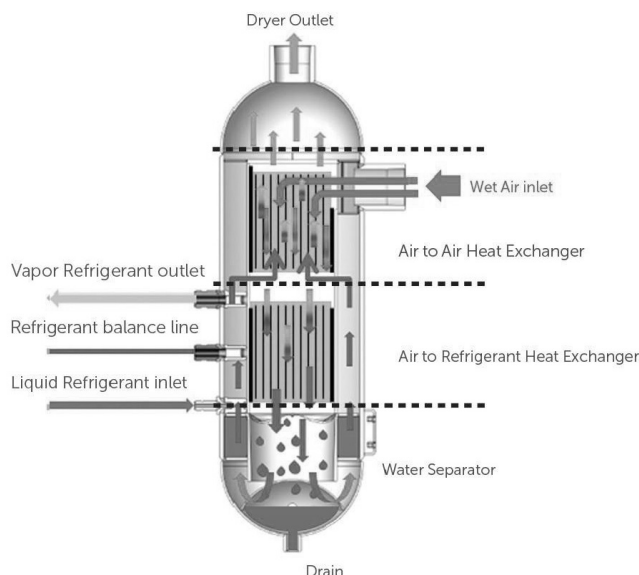
Dismantling the drain is easy because it can be isolated from the air circuit under pressure with a ball valve. The drain has to be depressurized before being dismantled.

9) Heat exchanger modular design

A) The dryers are equipped with a compact

This assembly has been specially designed to dry compressed air and is made of:

- 1) An economizer which pre-cools the entering hot air with the out flowing cold air.
- 2) Air/refrigerant exchanger is cooling down the compressed air.
- 3) A centrifugal separator concentrating all condensates and requiring no maintenance.



10) Accessories

Temperature switch: Located inside the dryer, this temperature switch is adjustable from 32°F up to 95°F.

Digital Controller – DigiPro: This device helps dryer save energy when there is not any compressed air flow in the dryer. This information can be reached: Dew point value, periodic maintenance interval display, status report, run time meter, temperature unit selection (°F or °C)

Digital Controller – ESD3: Energy Saving Device: (ESD) This device helps dryer save energy when there is not any compressed air flow in the dryer. This information can be reached: Dew point value, periodic maintenance interval display, status report, run time meter, temperature unit selection (°F or °C)

3. OPERATION

Control panels for FDRCF Series

The control panel of the dryer includes the following elements:



| Single Phase | Digital Controller |
|-----------------------------|--------------------|
| FDRCF1150030 / FDRCF1150058 | Digi-Pro |



IMPORTANT NOTES

The Dryer has two Compressed Air Filters inside.

It is better to change filter element for the best efficiency when the alarm status is active.

It is recommended to keep replacement filter elements in your stock in order to replace them when needed.

FDRCF range dryers have low pressure drop according its competitors.

Do not use FDRCF range dryers together with other dryers which have higher pressure drop without getting the confirmation from our technical team.



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3.1. During Operation

Regularly check the digital temperature controller ESD3 or Digi-Pro on dryer.

3.2 Start up and shut-down

Warning: Avoid leaving the dryer off when compressed air is still flowing through it.

3.3 Starting for the first time or after a long stop

- 1) Set the rotary switch to "I" This preheats the dryer and turns the drain system on. It is recommended to leave the dryer power on permanently so the crankcase heater runs continuously.



IMPORTANT NOTE

- 2) After a long stop of the dryer it is MANDATORY to allow a preheating period of minimum 4 hours before starting again, to avoid any compressed air flow during preheating.

- 3) Follow the daily starting and shut down procedure.

3.4 Daily starting and shut-down

- A) Push on the ON button to start the dryer.
- B) The start light or Dryer Active will indicate that the dryer is running.
- C) To stop the dryer, first stop the airflow (either shut-down the air compressor or close the inlet/outlet or by-pass valve) When the air flow is stopped, set the rotary switch on "0" Set it again on "I" in order to keep the preheating on.



IMPORTANT NOTE

- 4) Avoid leaving the dryer stopped when compressed air is still flowing through it.
- 5) To switch the already preheated dryer on again, simply push the green start button.

4) ELECTRICAL CONTROLLER

4.1 DIGI-PRO

4.1.1 Description

With the Digi-Pro series controllers, air dryers have outstanding technology for both functionality and performance, as well as appearance. The multi-functional display provides an accurate digital dew point display as well as coded alarm monitoring of the refrigerant dryer.

DIGITAL CONTROLLER ADVANTAGES

- Digital dew point monitoring
- Energy-saving mode display
- Periodic maintenance interval display
- Status report
- Run time meter
- Fahrenheit and Celsius selection

4.1.2 Operation

Using the Digi Pro controller as shown in the picture below:



4.1.3 Menu Buttons

 **SET** PROGRAM

To modify the parameter, press and release button set. The menu is used by service tech. To disable the Key Lock: Press and hold the SET for 4 seconds.

 **POWER**

This button is used for starting and stopping the dryer. Press and hold for 4 seconds to start or stop.

 **MENU**

These buttons are used to navigate between screens and adjust values.

 **MANUAL DRAIN**

This button is used for manual control of the drain output. Press and hold for 4 seconds to drain manually.



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4.1.4 ALARM DISPLAY



Alarms / warnings are displayed on the digital screen. That means the dryer is not working under normal operating conditions, which are outside the range of set values.

Please contact service when an alarm/warning occurs.

| Alarm Code | Alarm Description | Reason for Alarm |
|------------|-------------------------|--|
| tAL | Low Temperature Alarm | Refrigerant line temperature is lower than specified set values. |
| tAH | High Temperature Alarm | Refrigerant line temperature is higher than specified set values. |
| FIL | Filter Change Alarm | Filter element needs to be replaced. |
| SEr | General Service Alarm | General service time of the dryer. |
| HP | High Pressure Alarm | Refrigerant high line pressure is higher than specified set values. |
| Pr1 | Temperature Probe Alarm | Temperature sensor is faulty. |
| tSH | High Suction Line Temp | Temperature of refrigerant suction line is higher than specified set values. |

4.1.5 MODE DISPLAY



DRYER ACTIVE MODE

This mark indicates that the dryer is performed in active state and drying.



AUTOMATIC DRAIN MODE

Shows if the drain system is activated.



ENERGY SAVING MODE

Shows if the energy saving mode is activated.



CELSIUS UNIT MODE

Indicates that Celsius temperature unit is selected.



FAHRENHEIT UNIT MODE

Indicates that Fahrenheit temperature unit is selected.



COMPRESSOR STANDBY MODE

This mode shows that the dryer is ready for drying operation.



SERVICE MODE

This mode shows that the dryer is in the service time.

4.2 ESD 3

4.2.1 DESCRIPTION

E-687 is designed as a controller for refrigerant type compressed air dryers. The controller has 8 temperature sensor inputs.

The controller has an RS-485 communication interface that can be used for remotely monitoring channel temperatures, set points, input and output status.

Modbus RTU protocol is used for communication.

The front panel of the controller contains a four line 20 character LCD display and buttons that are used in configuration and manual control operations.

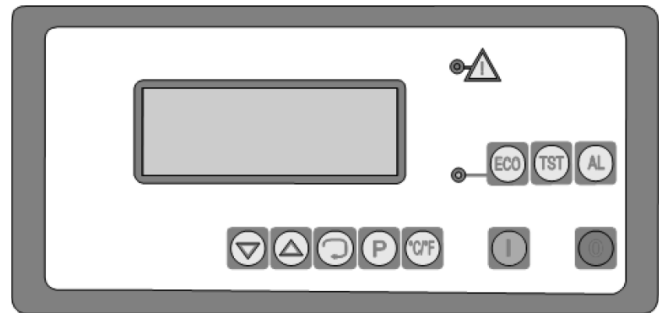
The dimensions of the controller are 3.7 x 7.5 in. (front panel) with a depth of 4.3 in..

The panel cutout should be 3.5 x 7.2 in..

The operating voltage of the controller is 20 - 60V AC or 20 - 85V DC.

4.2.2 OPERATION

The front panel view of E-687 controller is shown in the below figure. The front panel of the controller contains a four line 20 character LCD display, 10 buttons and 2 indicator LEDs.



The Front Panel View of E-687 Controller

ECO button is used to enable or disable the ECO (economy) mode. Pressing this button complements the state of ECO, i.e. if it is enabled; disables, if it is disabled; enables the ECO mode. The green LED on the left side of the **ECO** button lights if the ECO mode is enabled.

TST button is used for manual control of the drain output.

AL button is used for alarm acknowledge. The dryer is automatically stopped if a fault is detected. In that



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case, the alarm output and the alarm indicator LED (red) on the front panel become activated. In order to restart the dryer, alarm should be acknowledged and “restart delay” period should be timed out. Pressing button acknowledges the alarm and reenergizes the alarm output and alarm LED.

The buttons below the LCD display (↓, ↑, ↻ and P) are used in screen selection and configuration operations.

⊞ button is used to change the temperature unit from °C to °F or vice versa.

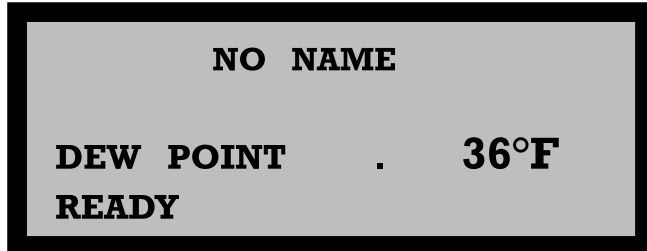
⏻ and ⏹ buttons are used for starting and stopping the dryer. If the dryer is stopped manually, it cannot be started before “restart delay” period is timed out.

⊞, ⊞, ⊞, ⊞, ⊞ and ⊞ buttons are disabled during configuration operations.

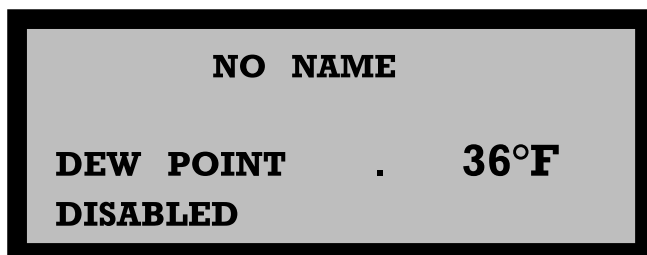
4.2.3 OPERATION SCREENS

4.2.3.1 The Normal Operation Screen

When the controller is powered on, it displays the type and a message, and then the restart delay timer is set to 5 seconds. After 5 seconds, the normal operation screen is displayed as shown in below figure:



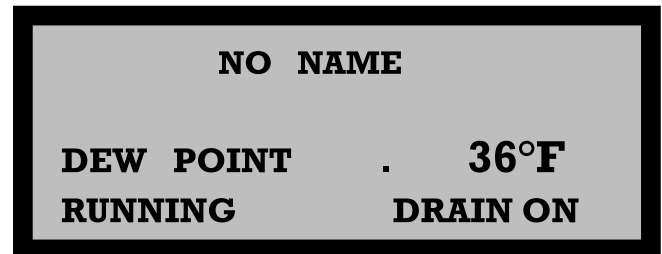
The exchanger temperature (Dew Point) and operation state of the dryer is displayed in this screen. If there is a situation which will prevent the operation of the dryer then the “READY” message in the last line will become “DISABLED”. See below figure:



In order to start the dryer, the following conditions must be satisfied.

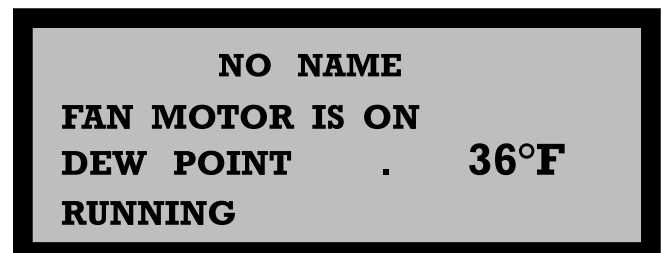
1. All the temperatures except the exchanger temperature and condenser outlet temperature must be between their low and high limits. The low pressure line temperature can be ‘HIGH’.
2. Digital Input 3 (Compressor Fault) is not activated.
3. Digital Input 4 (Compressor Overload) is not activated.
4. Digital Input 5 (Fan Fault) is not activated.
5. Digital Input 6 (Fan Overload) is not activated.
6. Digital Input 7 (Phase Sequence Error) is not activated.
7. Digital Input 8 (Remote Disable) is not activated.
8. Digital Input 11 (High Pressure) is not activated.
9. Digital Input 12 (Low Pressure) is not activated.

If all the above conditions are checked, the message in the last line of the normal operation screen will be “READY” and the dryer can be started either pressing button on the front panel or activating Digital Input 1 (Remote Start) or activating Digital Input 13 (Remote Control). When the dryer is started, the normal operation screen is displayed as shown in below figure:



In the beginning, Digital Output 1 (Compressor Motor), Digital Output 2 (Drain Output) and Digital Output 3 (Dryer is Running) become active. While in normal operation, the drain output is controlled according to the configured “drain on” and “drain off” periods. “DRAIN ON” message is displayed in the end of the last line while the drain output is active.

When the Digital Input 9 (Fan Motor is on) is activated, “FAN MOTOR IS ON” message is displayed in the second line as shown in below figure:





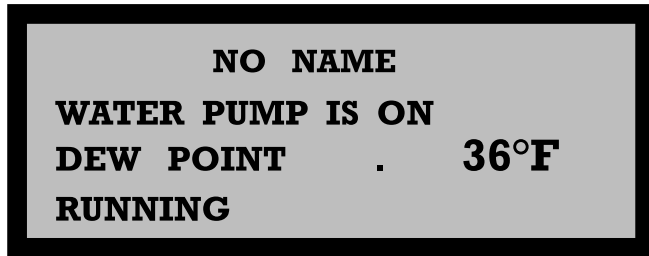
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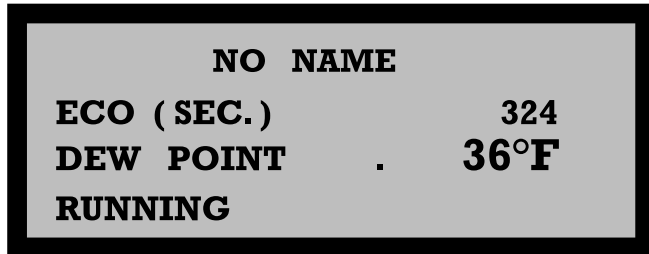
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

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Digital Input 14 (Water Pump is on) activates “WATER PUMP IS ON” message as shown in below figure:

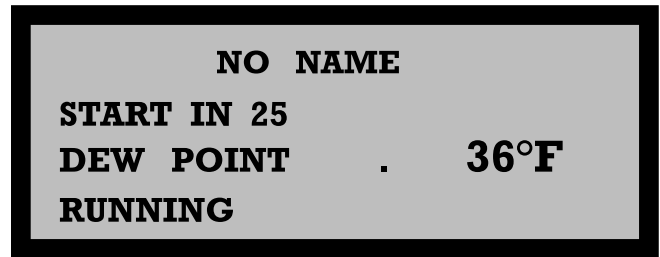
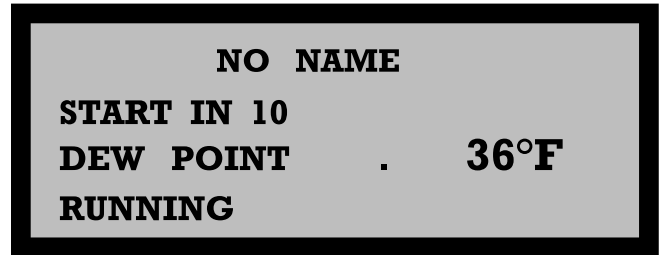
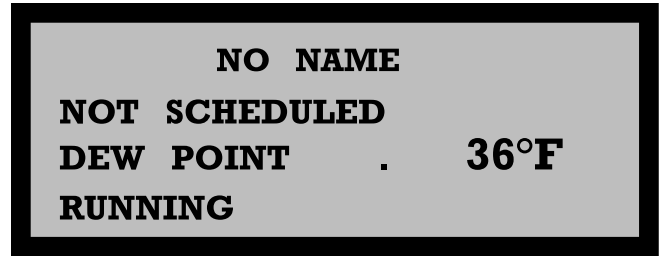



When ECO mode is enabled and the exchanger temperature is less than or equal to “ECO Start Set point” and this condition is prevailed more than “ECO Start Delay”, then, the compressor motor is stopped and ECO operation starts. During the ECO operation the appearance of the display is given in below figure. The value at the end of the second row indicates the time in seconds since beginning of the ECO operation.

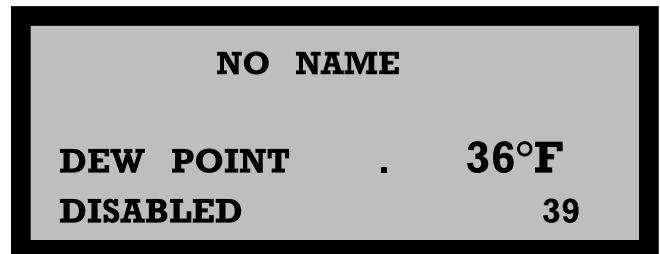


Pressing  and  keys simultaneously at this page toggles the controller between automatic and manual mode. In manual mode, the dryer starts and stops manually by using  and  buttons. Unlike the manual mode, automatic mode enables the controller to start and stop automatically at pre-programmed times on a daily basis.

When running in automatic mode, current scheduling information messages are also activated in the second line of the displays as show in below figure. “NOT SCHEDULED” message is displayed when no schedule exists. “START IN XXX” shows the time to the next scheduled program in minutes and “STOP IN XXX” message shows the time to the end of current running program in minutes.



If the dryer is stopped manually by using  button, or activating Digital Input 2 (Remote Stop) or deactivating Digital Input 13 (Remote Control), the normal operating screen is displayed as shown in below figure. The number at the end of the last line indicates the remaining time in seconds from the restart delay. If this number becomes zero and there is no anomaly, the dryer can be restarted.



The first line in the normal operation screen (NO NAME) is user configurable.

If the exchanger temperature sensor is broken, dew point temperature will be displayed as 1000°C.










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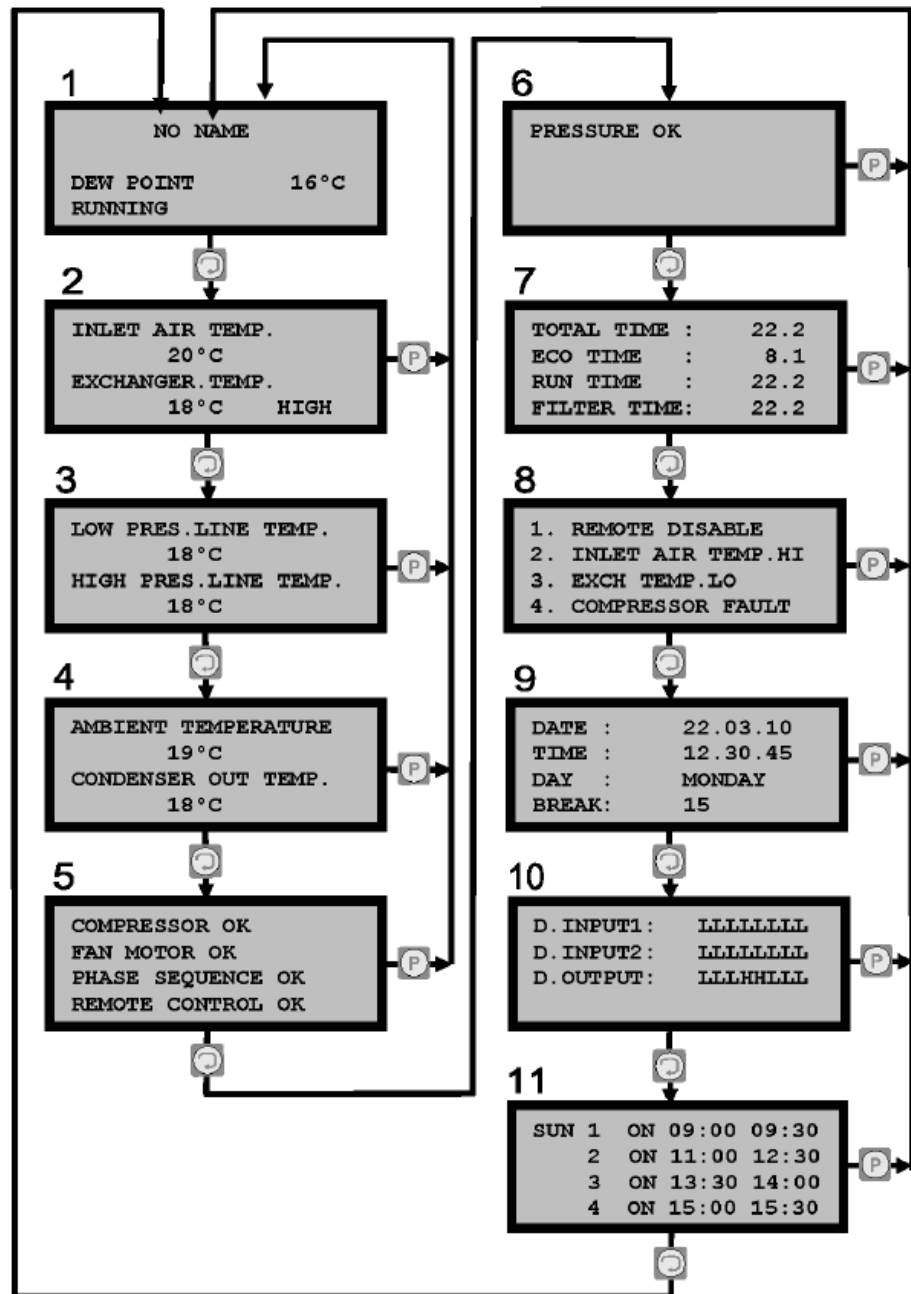
4.2.4 The Info Screens

Various data related to the dryer can be monitored by sequentially pressing  button. Pressing  button, changes the display screen. While one screen is displayed, pressing  button reverts to the normal operation screen. The flow chart for monitoring the dryer data is given in figure on right. In this figure, screen numbers are shown on the upper left of the screens. Screen 1 is the normal operation screen. While this screen is displayed, pressing  button selects Screen 2. By successively pressing  button, all the screens can be accessed. Screens can also be selected by  and  buttons.

In Screen 2, Screen 3 and Screen 4, the sensor temperatures are displayed. If the measured temperatures are between their low and high limits, only the temperature value is displayed, otherwise “LOW” or “HIGH” message is added in the end of the line. In case of sensor break, only “**SENSOR BREAK**” message is displayed.

In Screen 5 and 6 the states of the compressor motor, fan motor, the phase sequence, remote disable and air pressure are displayed. This data is derived from the digital inputs.

The message in the first line of Screen 5 is determined by Digital Input 3 and Digital Input 4 (Compressor Fault and Compressor Overload). The figure on right shows the relation between digital inputs and the message.



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Screen 8 displays the last four events that caused the dryer stopping automatically. The possible alternatives for these messages are given below.

| | |
|-------------------|--------------------|
| INLET AIR TEMP.LO | COMPRESSOR FAULT |
| INLET AIR TEMP.HI | COMP.OVERLOAD FAN |
| EXCH.TEMP.LO | MOTOR FAULT FAN |
| EXCH.TEMP.HI | MOT.OVERLOAD PHASE |
| LO.PRES.L.TEMP.LO | SEQ.ERROR REMOTE |
| LO.PRES.L.TEMP.HI | DISABLE PRESSURE |
| HI.PRES.L.TEMP.LO | HIGH PRESSURE LOW |
| HI.PRES.L.TEMP.HI | CONDENSER FAULT |
| AMB.TEMP.LO | |
| AMB.TEMP.HI | |

Screen 9 displays the date and time.

Screen 10 displays the states of the digital inputs and digital outputs. The letters 'L' and 'H' stands for 'not activated' and 'activated' states respectively.

The data in the first line of Screen 10 (D.INPUT1), from right to left corresponds to Digital Input 1 to 8.

The data in the second line of Screen 10 (D.INPUT2), from right to left corresponds to Digital Input 9 to 16.

The data in the third line of Screen 10 (D.OUTPUT), from right to left corresponds to Digital Output 1 to 8.

Screen 11 displays automatic mode scheduling for the day. Please see Section 2.3.3 for scheduling for auto/manual selection.

4.3.4 Operation Principles

In order to start the dryer, the following conditions must be satisfied.

1. All the temperatures except the exchanger temperature and condenser outlet temperature must be between their low and high limits. The low pressure line temperature can be 'HIGH'.
2. Digital Input 3 (Compressor Fault) is not activated.
3. Digital Input 4 (Compressor Overload) is not activated.
4. Digital Input 5 (Fan Fault) is not activated.
5. Digital Input 6 (Fan Overload) is not activated.
6. Digital Input 7 (Phase Sequence Error) is not activated.
7. Digital Input 8 (Remote Disable) is not activated.
8. Digital Input 11 (High Pressure) is not activated.

9. Digital Input 12 (Low Pressure) is not activated.
If all the above conditions are satisfied, the dryer can be started.

5. TECHNICAL SPECIFICATIONS

| Model | FDRCF1150030 | FDRCF1150058 |
|--------------------------------|--------------|--------------|
| Capacity (scfm) | 29 | 50 |
| Pressure drop (psig) | 2,8 | 1,6 |
| Connection Size | 1/2" NPT | 3/4" NPT |
| Amount of Refrigerant (pounds) | 0.7 | 1.2 |
| Refrigerant gas | R134a | R134a |
| Noise Level (dB) | <70 | <70 |

| FOR ALL MODELS | |
|-----------------------------|----------|
| Nominal Working Pressure | 100 psig |
| Maximum Working Pressure | 230 psig |
| Maximum Ambient Tempature | 122°F |
| Minimum Ambient Temperature | 39°F |
| Maximum Inlet Temperature | 140°F |

6. DIAGRAMS

6.1 AIR FLOW DIAGRAMS

FDRCF1150030 / FDRCF1150058

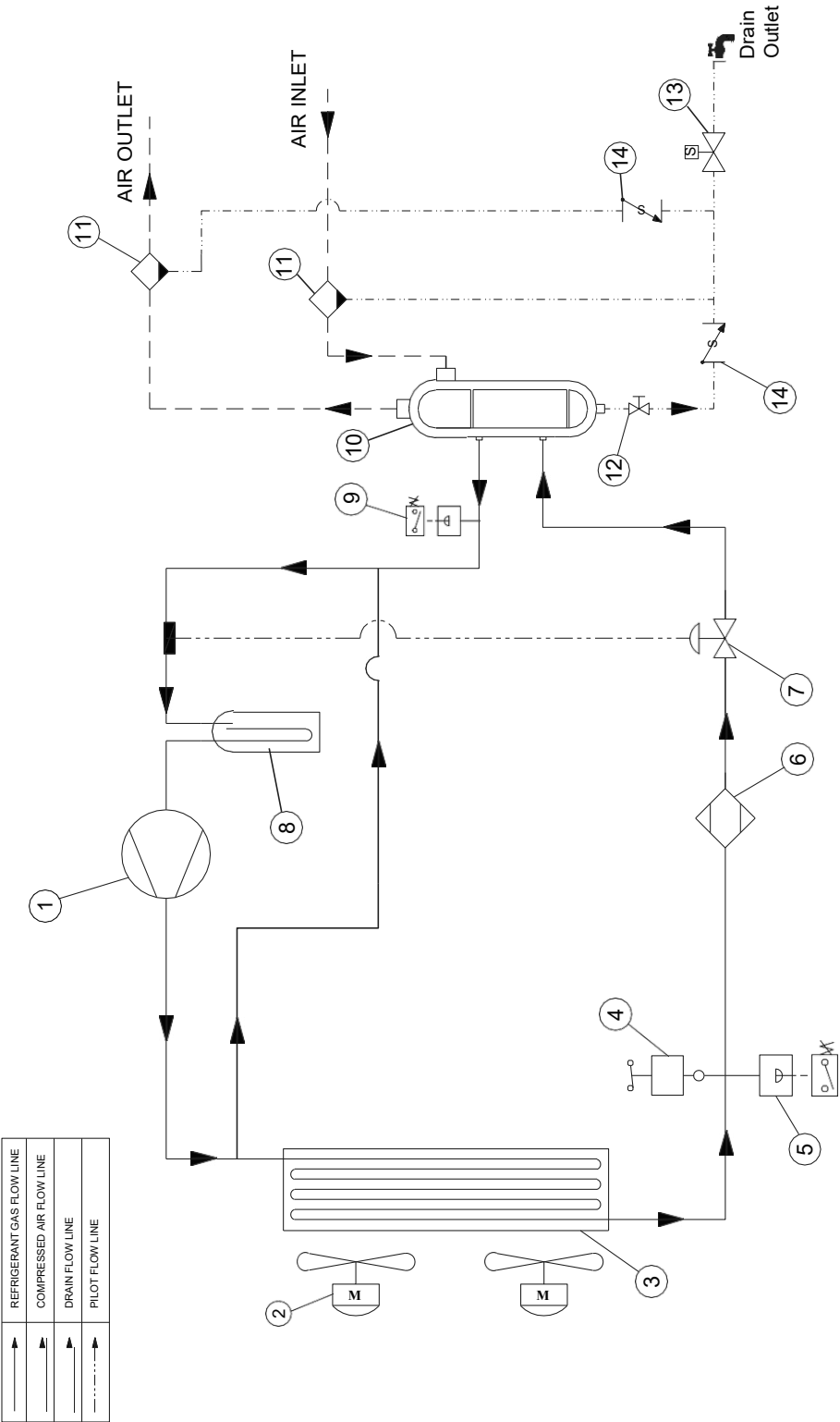
| POS. | DESCRIPTION | QTY |
|------|----------------------|-----|
| 1 | COMPRESSOR | |
| 2 | FAN MOTOR | |
| 3 | CONDENSER | |
| 4 | FAN SWITCH | |
| 5 | HIGH PRESSURE SWITCH | |
| 6 | LIQUID RECEIVER | |
| 7 | FILTER DRYER | |
| 8 | EXPANSION VALVE | |
| 9 | BY-PASS VALVE | |
| 10 | LIQUID SEPARATOR | |
| 11 | LOW PRESSURE SWITCH | |
| 12 | HEAT EXCHANGER | |
| 13 | FILTER | |
| 14 | MANUAL VALVE | |
| 15 | SOLENOID VALVE | |
| 16 | CHECK VALVE | |



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6.1 AIR FLOW DIAGRAMS
FDRCF1150030 / FDRCF1150058



IMPORTANT NOTICE:

- High Pressure Switch (Part No:5) is not used on FDRCF1150030.



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6.2 ELECTRICAL DIAGRAMS

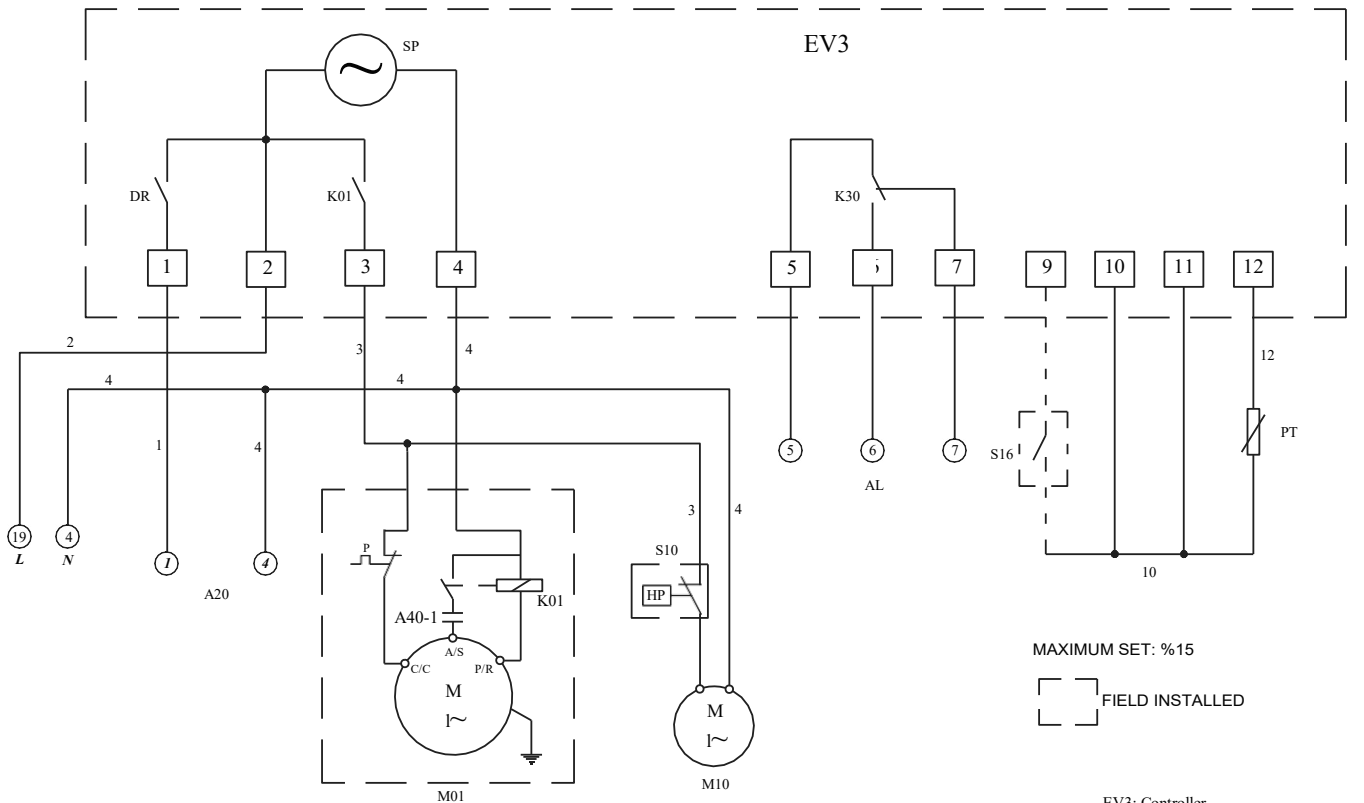
With Control & Power

"User must supply the protective earth conductor of the dryer. The conductor is to be connected to the point on the conducting body of the dryer, specified by a sticker with the protective earth symbol next to it. The size of the protective earth conductor should be minimum the size of the power conductor, minimum 16 mm² for power conductor size between 16 and 35 mm², minimum half the size of the conductor if it is larger than 35 mm²."

| Model | FDRCF1150030 | FDRCF1150058 |
|-------------------------|--------------|--------------|
| Voltage/Phase/Hertz | 115/1P/60 | 115/1P/60 |
| INSTALLED POWER (kWatt) | 0.42 | 0.69 |
| Nominal Current (Amp) | 3.92 | 7.42 |
| MCA (A) | 5.11 | 9.20 |
| TOTAL LRA (A) | 22.48 | 33.70 |
| Fuse (Amp) | 6 | 10 |

6.2 ELECTRICAL DIAGRAMS

FDRCF1150030



ELECTRICAL SPECIFICATIONS

COMPRESSOR
UN 115V/1~/60Hz

FAN MOTOR
UN 115V/1~/60Hz

FDRCF1150030 RLA 3,7A 0,285kW

FDRCF1150030 RLA 0,35A 0,055kW

S01 MAIN PROTECTION AND DISCONNECTING MEANS SHALL BE PROVIDED BY THE INSTALLER OF RESIDUAL CURRENT AUTOMATIC CIRCUIT BREAKER

SUPPLY LINE VOLTAGE RATING - 600 VAC

| ELECTRICAL SUPPLY LINE SINGLE PHASE + PROTECTION EARTH |
|---|
| CABLES SIZE |
| FDRCF1150030 3AWG14 |

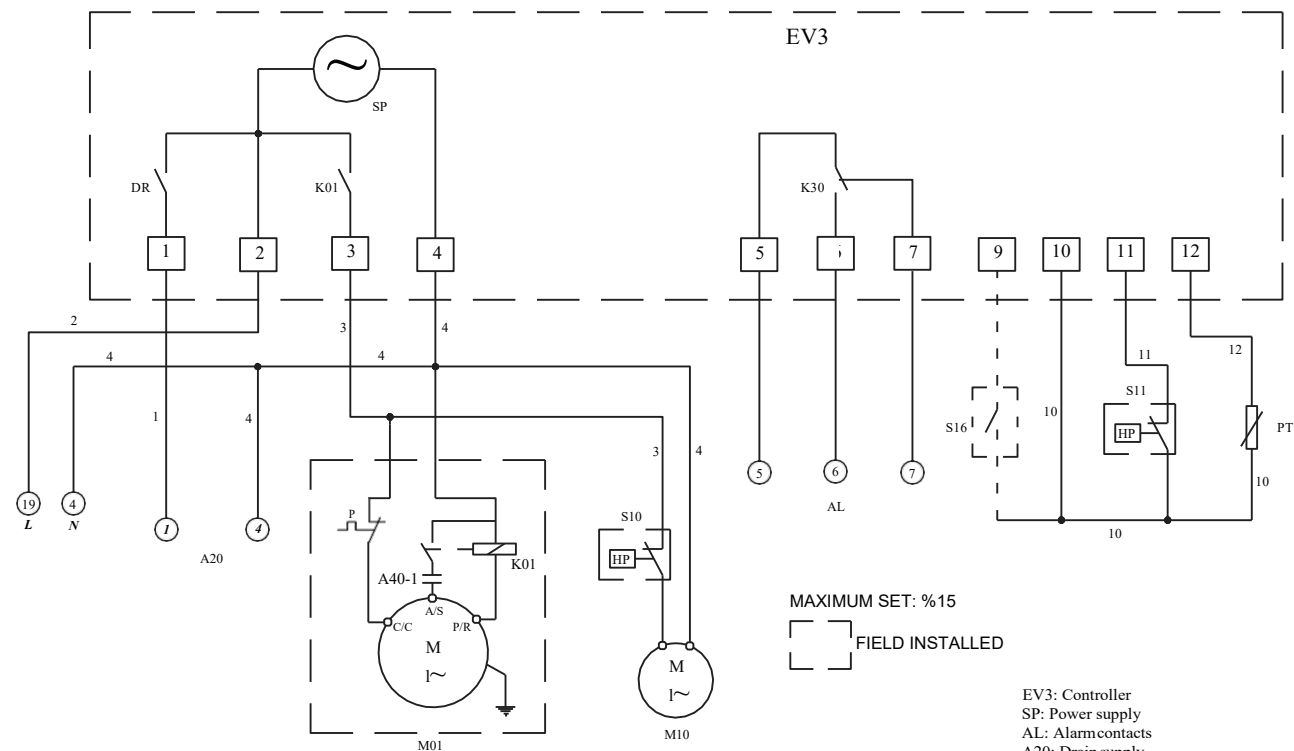
EV3: Controller
SP: Power supply
AL: Alarm contacts
A20: Drain supply
DR: Drain valve relay
A40-1: Start capacitor
K01: Compressor start relay
K02: Compressor motor contactor
K30: Alarm relay
S10: Fan pressure switch
S16: Filter service contact(optional)
M01: Compressor motor
M10: Fan motor
P: Compressor motor overload protector
PT: Temperature sensor (NTC)
HP indicates high pressure.



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6.2 ELECTRICAL DIAGRAMS
FDRCF1150058



ELECTRICAL
SPECIFICATIONS

COMPRESSOR
UN 115V/1~/60Hz
FDRCF1150058 RLA 6A 0,466kW

FAN MOTOR
UN 115V/1~/60Hz
FDRCF1150058 RLA 0,95A 0,110kW

**S01 MAIN PROTECTION AND DISCONNECTING MEANS
SHALL BE PROVIDED BY THE INSTALLER OF
RESIDUAL CURRENT AUTOMATIC CIRCUIT BREAKER**

SUPPLY LINE VOLTAGE RATING - 600 VAC

| ELECTRICAL SUPPLY LINE | |
|---------------------------------|--------|
| SINGLE PHASE + PROTECTION EARTH | |
| CABLES SIZE | |
| FDRCF1150058 | 3AWG14 |

MAXIMUM SET: %15
FIELD INSTALLED

EV3: Controller
SP: Power supply
AL: Alarmcontacts
A20: Drain supply
DR: Drain valve relay
A40-1: Start capacitor
K01: Compressor start relay
K02: Compressor motor contactor
K30: Alarm relay
S10: Fan pressure switch
S11: High pressure switch
S16: Filter service contact (optional)
M01: Compressor motor
M10: Fan motor
P: Compressor motor overload protector
PT: Temperature sensor (NTC)
HP indicates high pressure



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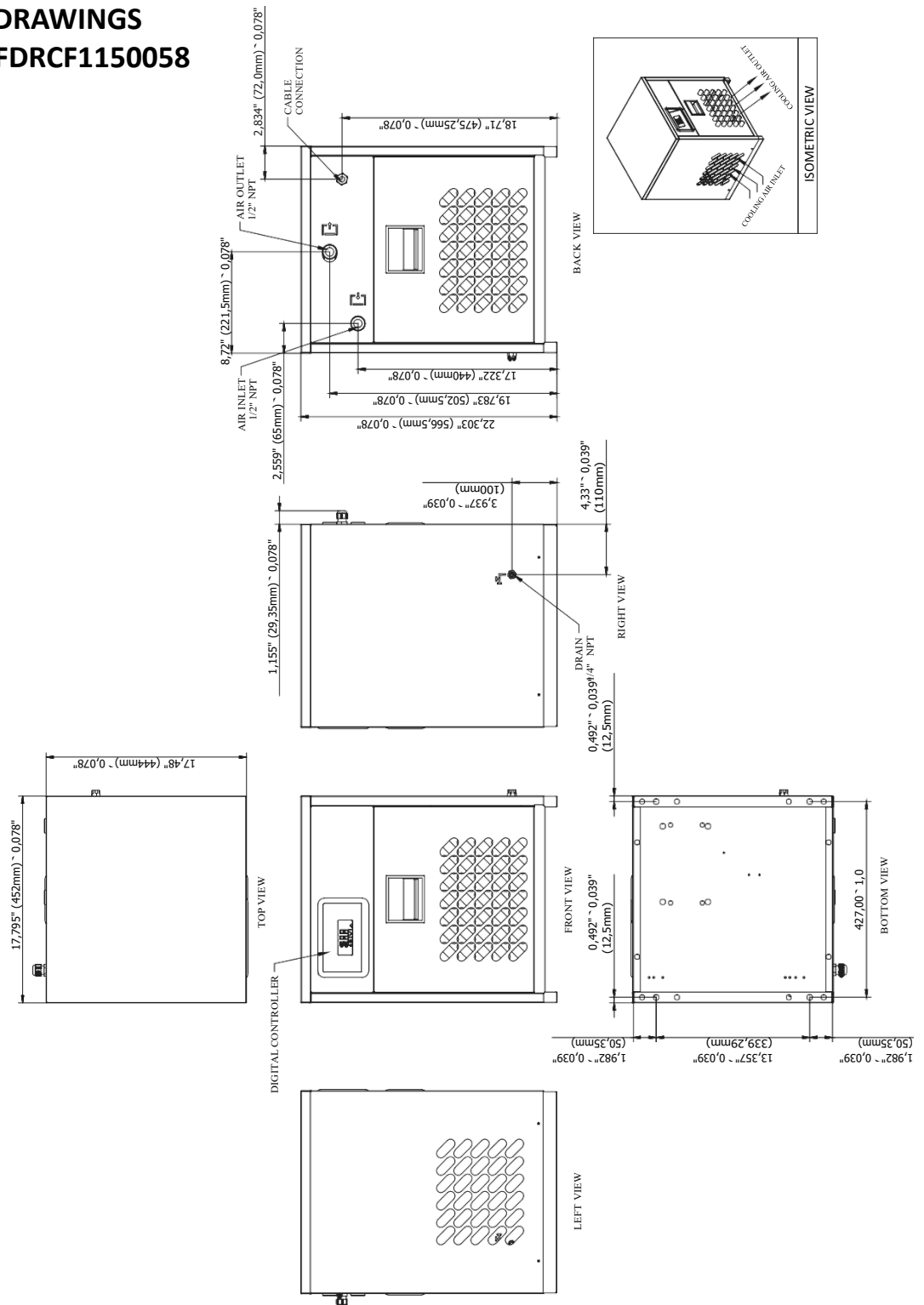


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7. ID DIAGRAM DRAWINGS & GENERAL ARRANGEMENTS

7.1 ID DIAGRAM DRAWINGS

FDRCF1150030 / FDRCF1150058



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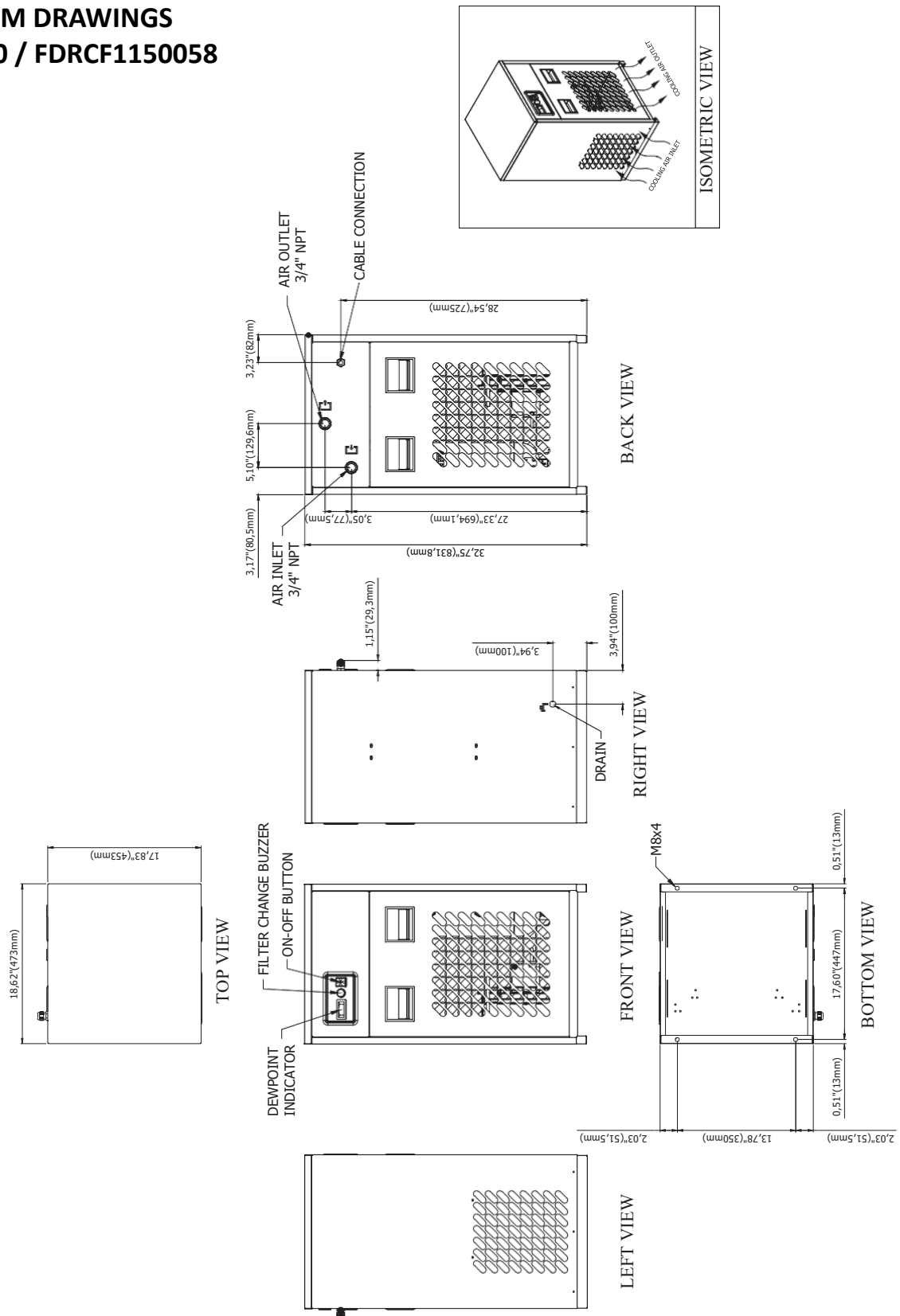


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7.2 ID DIAGRAM DRAWINGS

FDRCF1150030 / FDRCF1150058



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7.3 GENERAL ARRANGEMENTS

FDRCF1150030 / FDRCF1150058

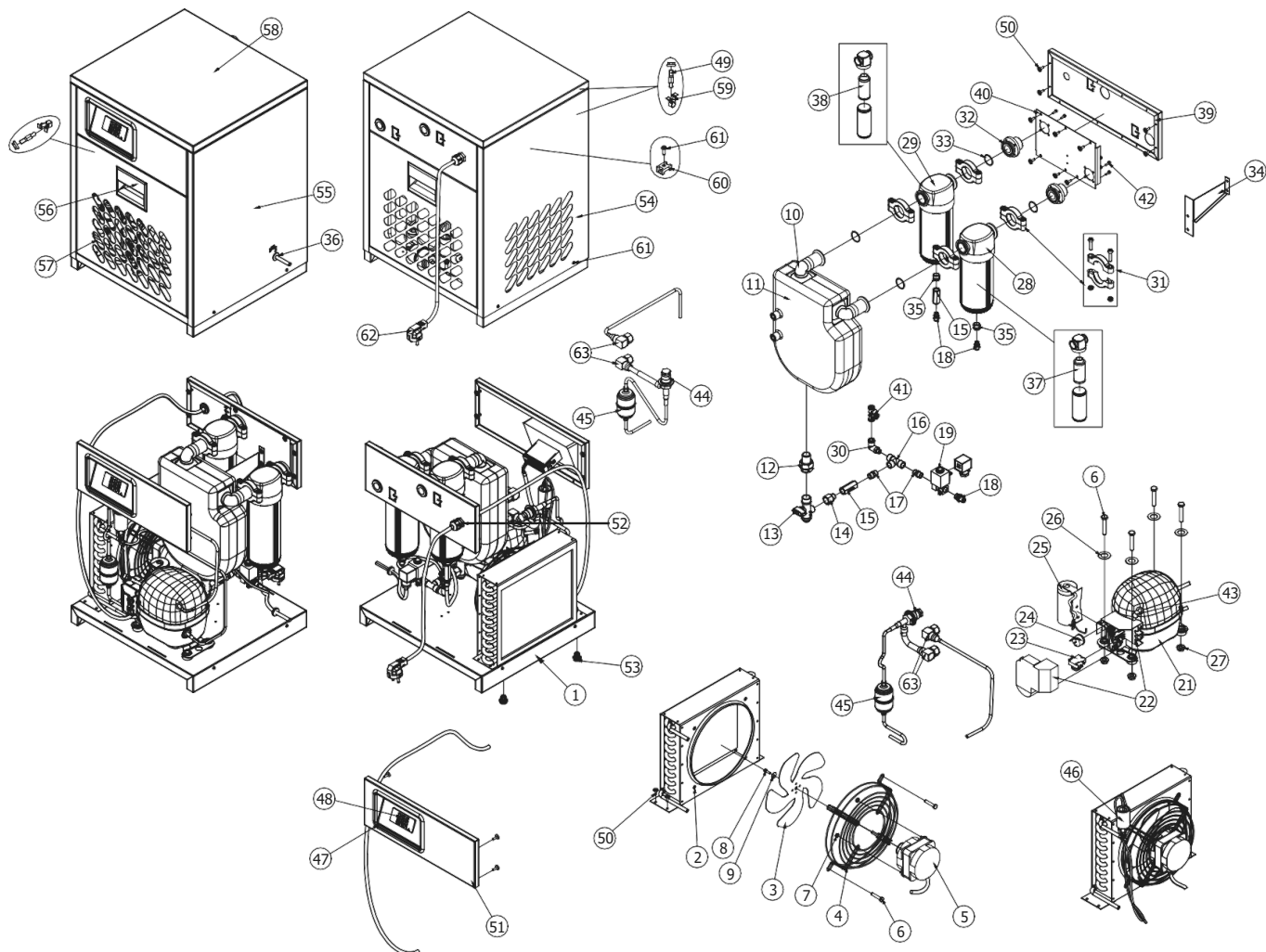
| Model | Element Type | Length (inch) | Width (inch) | Height (inch) | Weight (lbs) |
|--------------|--------------|---------------|--------------|---------------|--------------|
| FDRCF1150030 | FILTERKIT011 | 17.48 | 17.79 | 22.30 | 72.00 |
| FDRCF1150058 | FILTERKIT012 | 17.83 | 18.62 | 32.76 | 116.60 |

| ALL MODELS | Superheat of thermostatic expansion valve | Evaporating pressure | Fan pressure switch | Security high pressure switch | Security low pressure switch | Drain Timer | Refrigerant temperature switch | Water flow valve (if water condenser) |
|------------|---|----------------------|---------------------|-------------------------------|------------------------------|-----------------|--------------------------------|---------------------------------------|
| | 41.0°F - 50.0°F | 29.7 psi | 130.5 - 174 psi | 162.5 psi | 23.2 psi | 5 min. - 5 sec. | 113°F | 159.5 psi |

8. FDRCF EXPLODED DIAGRAMS & SPARE PARTS LISTS

8.1 - ED & Spare Part List

FDRCF1150030



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8.1 - ED & Spare Part List FDRCF1150030

| PART LIST | | | | | |
|-----------|----------|---------------------|---------------------------------|-----|------|
| DWG SIZE | ITEM NO. | PART NO. | DESCRIPTION | REV | QTY. |
| | 1 | MK30E-CAB | CABINET BASE | | 1 |
| | 2 | MK30E-CON | CONDENSER | | 1 |
| | 3 | M-FAN-0075 | FAN BLADE | | 1 |
| | 4 | M-GRL-0075 | FAN GRILL | | 1 |
| | 5 | M-FMT-0075-115-1-60 | FAN MOTOR | | 1 |
| | 6 | MK260E-BLT630 | BOLT M6x30mm | | 8 |
| | 7 | MK110E-NT4 | NUT M4 | | 4 |
| | 8 | MK110E-BLT414 | BOLT M4x14mm | | 1 |
| | 9 | MK110E-WHR20 | WASHER 20x4,3x1,5 | | 1 |
| | 10 | MK30E-EXC | HEAT EXCHANGER | | 1 |
| | 11 | MK30E-IHE | INSULATION OF HEAT EXCHANGER | | 1 |
| | 12 | MK260E-RCD | 1/2" RECORD | | 1 |
| | 13 | M-DBV-0200 | DRAIN BALL VALVE | | 1 |
| | 14 | MK150E-RDC | REDUCTION 3/8" - 1/4" | | 1 |
| | 15 | MK170E-CHV | CHECK VALVE | | 2 |
| | 16 | MK170E-T1/4 | 1 / 4" T CONNECTOR | | 1 |
| | 17 | MK170E-NIP1/4 | 1 / 4" NIPPLE | | 2 |
| | 18 | MK150E-FIT6 | 1 / 4" - 6mm FITTINGS | | 3 |
| | 19 | M-SLV-0150-115 | SOLENOID VALVE | | 1 |
| | 20 | N/A | N/A | | - |
| | 21 | M-CMP-0035-115-1-60 | COMPRESSOR | | 1 |
| | 22 | MK40E-CEC | COMPRESSOR ELECTRICAL BOX COVER | | 1 |
| | 23 | M-CSR-0035-115-1-60 | COMPRESSOR START RELAY | | 1 |
| | 24 | M-COP-0035-115-1-60 | COMPRESSOR OVERLOAD PROTECTOR | | 1 |
| | 25 | M-CSC-0035-115-1-60 | COMPRESSOR START CAPACITOR | | 1 |
| | 26 | MK30E-WSR18 | WASHER 18x7x1mm | | 4 |
| | 27 | MK30E-NT6 | NUT M6 | | 4 |
| | 28 | MK30E-ELK-Y | COMPRESSED AIR FILTER KIT (Y) | | 1 |
| | 29 | MK30E-ELK-X | COMPRESSED AIR FILTER KIT (X) | | 1 |
| | 30 | MK170E-EWF | 90° 1 / 4" - 6mm ELBOW | | 1 |
| | 31 | MK30E-CPG | COUPLING CLAMP | | 4 |

| PART LIST | | | | | |
|-----------|----------|----------------|-----------------------------------|-----|------|
| DWG SIZE | ITEM NO. | PART NO. | DESCRIPTION | REV | QTY. |
| | 32 | MK30E-CNK-NPT | CONNECTION CIT | | 2 |
| | 33 | MK30E-ORG | O-RING | | 4 |
| | 34 | MK30E-EXS | HEAT EXCHANGER SUPPORT STEEL | | 1 |
| | 35 | MK260E-RDC | REDUCTION 1 / 2" - 1 / 4" | | 1 |
| | 36 | MK90E-GFD | GASKET FOR DRAIN | | 1 |
| | 37 | MK30E-FIE-X | COMPRESSED AIR FILTER ELEMENT (X) | | 1 |
| | 38 | MK30E-FIE-Y | COMPRESSED AIR FILTER ELEMENT (Y) | | 1 |
| | 39 | MK30E-CRT | CABINET REAR TOP | | 1 |
| | 40 | MK30E-CAI | CABINET INSIDE | | 1 |
| | 41 | MK35E-FTT-T | TEE FITTING | | 1 |
| | 42 | MK60E-BLT48 | BOLT M4x8 | | 8 |
| | 43 | MK260E-STC | SETTING THE CONNECTION | | 1 |
| | 44 | M-BYV-0100 | EXPANSION VALVE | | 1 |
| | 45 | M-DRI-0200 | DRYER-DEHYDRATOR | | 1 |
| | 46 | M-FNS-0200 | FAN ON/OFF SWITCH | | 1 |
| | 47 | MK260E-PCP | PLASTIC CONTROL PANEL | | 1 |
| | 48 | MK130E-DPI-115 | DIGITAL CONTROLLER | | 1 |
| | 49 | M-STU-6000 | CABINET STUD AND NUT | | 8 |
| | 50 | MK90E-BLT412 | BOLT M4x12 | | 18 |
| | 51 | MK30E-COP | CONTROLLER PANEL | | 1 |
| | 52 | MK260E-CG11 | CABLE GLAND PG11 | | 1 |
| | 53 | MK260E-RNT8 | RIVET NUT M8 | | 4 |
| | 54 | MK30E-CLT | CABINET LEFT | | 1 |
| | 55 | MK30E-CBR | CABINET RIGHT | | 1 |
| | 56 | M-CHN-6000 | CABINET HANDLE (NEW) | | 2 |
| | 57 | MK30E-CSG | CABINET STRIPPING | | 2 |
| | 58 | MK30E-CAT | CABINET TOP | | 1 |
| | 59 | M-FAS-6000 | CABINET FASTENER | | 8 |
| | 60 | MK90E-CSP | CABLE STRAP | | 3 |
| | 61 | MK90E-RVT3,5 | RIVET Ø3,5 | | 25 |
| | 62 | MK130E-PWC | POWER CABLE | | 1 |
| | 63 | MK60E-RTA2 | ROTOLOCK ADAPTOR2 | | 2 |



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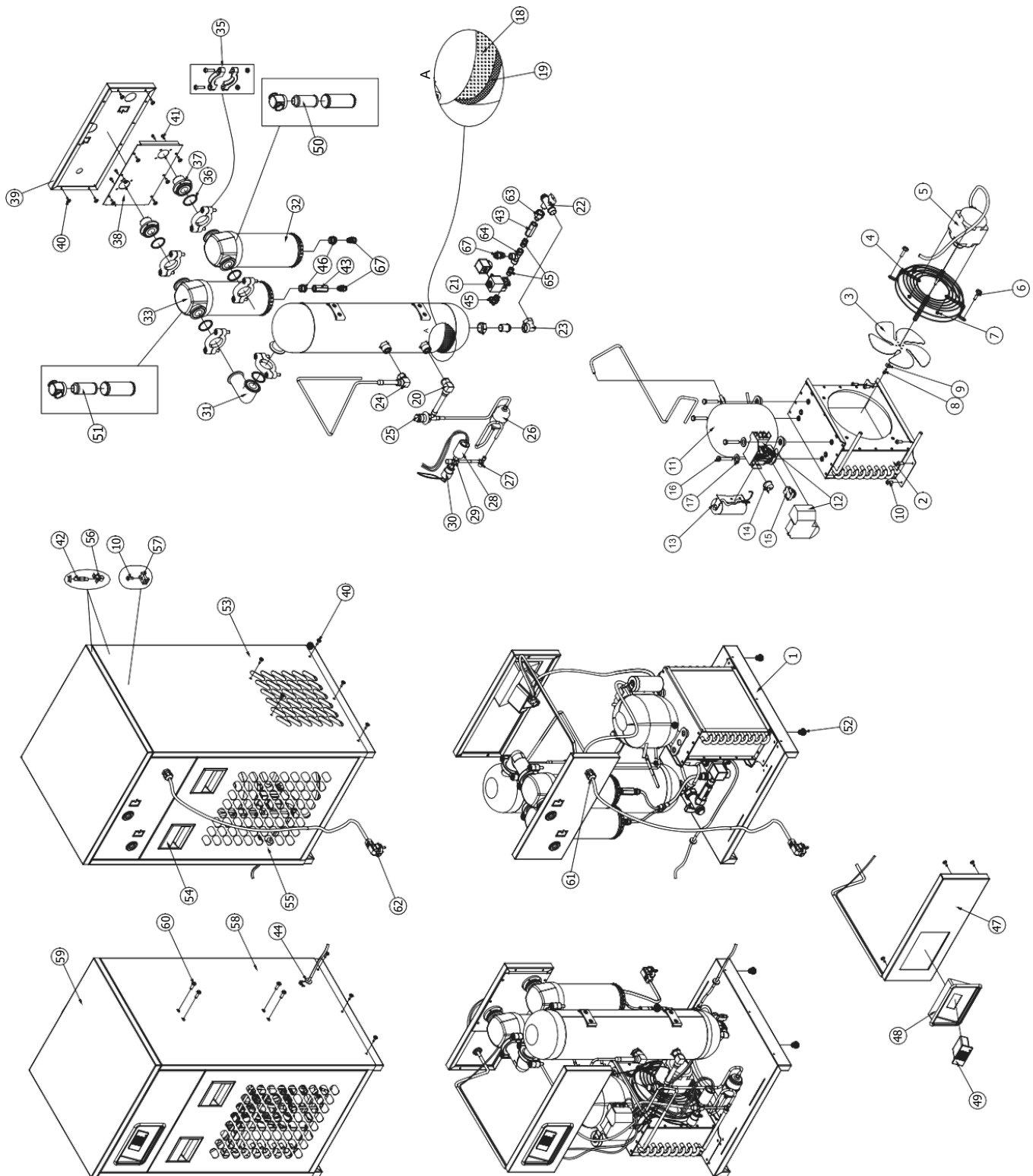


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8.1 - ED & Spare Part List

FDRCF1150058



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8.1 - ED & Spare Part List FDRCF1150058

| PART LIST | | | | | |
|-----------|----------|-----------------------|---------------------------------|-----|------|
| DWG SIZE | ITEM NO. | PART NO. | DESCRIPTION | REV | QTY. |
| | 1 | MK60E-CAB | CABINET BASE | | 1 |
| | 2 | MK60E-CON | CONDENSER | | 1 |
| | 3 | M-FAN-0150 | FAN BLADE | | 1 |
| | 4 | M-GRL-0150 | FAN GRILL | | 1 |
| | 5 | M-FMT-0150-115-1-60 | FAN MOTOR | | 1 |
| | 6 | MK260E-BLT630 | BOLT M6x30 | | 4 |
| | 7 | MK110E-NT4 | NUT M4 | | 4 |
| | 8 | MK110E-BLT414 | BOLT M4x14mm | | 1 |
| | 9 | MK110E-WHR20 | WASHER Ø20xØ4,3x1,5 | | 1 |
| | 10 | MK90E-RVT3,5 | RIVET Ø3,5 | | 9 |
| | 11 | M-CMP-0035-115-1-60-H | COMPRESSOR | | 1 |
| | 12 | MK50E-CEC | COMPRESSOR ELECTRICAL BOX COVER | | 1 |
| | 13 | M-CSC-0035-115-1-60 | COMPRESSOR START CAPACITOR | | 1 |
| | 14 | M-COP-0035-115-1-60-H | COMPRESSOR OVERLOAD PROTECTOR | | 1 |
| | 15 | M-CSR-0035-115-1-60 | COMPRESSOR START RELAY | | 1 |
| | 16 | MK150E-BLT840 | BOLT M8x40 | | 4 |
| | 17 | MK260E-WHR22 | WASHER Ø22xØ8,5x2,5 | | 4 |
| | 18 | MK60E-EXC | HEAT EXCHANGER | | 1 |
| | 19 | MK60E-IHE | INSULATION OF HEAT EXCHANGER | | 1 |
| | 20 | MK60E-RTA2 | ROTOLOCK ADAPTOR2 | | 1 |
| | 21 | M-SLV-0150-115 | SOLENOID VALVE | | 1 |
| | 22 | M-DBV-0200 | DRAIN BALL VALVE | | 1 |
| | 23 | MK260E-ELW2 | ELBOW 2 | | 1 |
| | 24 | MK70E-RTA3 | ROTOLOCK ADAPTOR3 | | 1 |
| | 25 | M-BYV-0100 | EXPANSION VALVE | | 1 |
| | 26 | M-DRI-0200 | DRYER-DEHYDRATOR | | 1 |
| | 27 | MK90E-CPT1 | CUPPER T1 | | 1 |
| | 28 | M-FNS-0200 | FAN ON/OFF SWITCH | | 1 |
| | 29 | MK90E-TDP | ADAPTOR T | | 1 |
| | 30 | M-HPS-0200 | HIGH PRESSURE SWITCH | | 1 |
| | 31 | MK60E-CNK1 | CONNECTION CIT1 | | 1 |
| | 32 | MK60E-ELK-X | COMPRESSED AIR FILTER KIT (X) | | 1 |

| PART LIST | | | | | |
|-----------|----------|----------------|-----------------------------------|-----|------|
| DWG SIZE | ITEM NO. | PART NO. | DESCRIPTION | REV | QTY. |
| | 33 | MK60E-ELK-Y | COMPRESSED AIR FILTER KIT (Y) | | 1 |
| | 34 | N/A | N/A | | - |
| | 35 | MK60E-CPG | COUPLING CLAMP | | 5 |
| | 36 | MK60E-ORG | O-RING | | 5 |
| | 37 | MK60E-CNK2-NPT | CONNECTION CIT2 | | 2 |
| | 38 | MK60E-CAI | CABINET INSIDE | | 1 |
| | 39 | MK60E-CRT | CABINET REAR TOP | | 1 |
| | 40 | MK90E-BLT412 | BOLT M4x12 | | 8 |
| | 41 | MK60E-BLT48 | BOLT M4x8 | | 2 |
| | 42 | M-STU-6000 | CABINET STUD AND NUT | | 8 |
| | 43 | MK170E-CHV | CHECK VALVE | | 1 |
| | 44 | MK90E-GFD | GASKET FOR DRAIN | | 1 |
| | 45 | MK170E-EWF | 90° 1 / 4" - 6mm ELBOW | | 1 |
| | 46 | MK260E-RDC | REDUCTION 1 / 2" - 1 / 4" | | 2 |
| | 47 | MK60E-COP | CONTROLLER PANEL | | 1 |
| | 48 | MK260E-PCP | PLASTIC CONTROL PANEL | | 1 |
| | 49 | MK130E-DPI-115 | DIGITAL CONTROLLER | | 1 |
| | 50 | MK60E-FIE-X | COMPRESSED AIR FILTER ELEMENT (X) | | 1 |
| | 51 | MK60E-FIE-Y | COMPRESSED AIR FILTER ELEMENT (Y) | | 1 |
| | 52 | MK260E-RNT8 | RIVET NUT M8 | | 1 |
| | 53 | MK60E-CLT | CABINET LEFT | | 4 |
| | 54 | M-CHN-6000 | CABINET HANDLE (NEW) | | 4 |
| | 55 | MK60E-CSG | CABINET STRIPPING | | 2 |
| | 56 | M-FAS-6000 | CABINET FASTENER | | 8 |
| | 57 | MK90E-CSP | CABLE STRAP | | 1 |
| | 58 | MK60E-CBR | CABINET RIGHT | | 1 |
| | 59 | MK60E-CAT | CABINET TOP | | 4 |
| | 60 | MK90E-BLT615 | BOLT M6x15 | | 1 |
| | 61 | MK260E-CG11 | CABLE GLAND PG11 | | 1 |
| | 62 | MK130E-PWC | POWER CABLE | | 1 |
| | 63 | MK150E-RDC | REDUCTION 3/8" - 1/4" | | 1 |
| | 64 | MK170E-T1/4 | 1 / 4" T CONNECTOR | | 1 |
| | 65 | MK170E-NIP1/4 | 1 / 4" NIPPLE | | 2 |
| | 66 | N/A | N/A | | - |
| | 67 | MK150E-FIT6 | 1 / 4" - 6mm FITTINGS | | 3 |



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9. COMPONENTS LOCATION

All main components located into dryer identified with labels as listed below.

CAUTION: Due to manufacturer design, some components out of the list are not installed into the dryer.

Electrical components:

Accessories:

- A01: Control circuit transformer
- A02: Power circuit transformer
- A10: ON warning light
- A11: OFF warning light
- A20: Drain solenoid valve
- A30: Crankcase heater
- A31: Electrical resistor
- A40: Electrical capacity
- EV3: Digital Controller (Digi-Pro)
- A50-3: Energy saving device 3 (ESD3)

Relays:

- K01: Compressor motor relay
- K10: Fan motor relay
- K20: Drain timer or Bekomat (optional)
- K30: Temperature Controller

Switches:

- S01: Main switch
- S02: Start push button
- S03: Stop push button
- S10: Fan pressure control
- S11: High-low pressure security control
- S12: High pressure security control
- S13: Low pressure security control
- S20: Refrigerant temperature control
- S21: Air temperature control

Motors:

- M01: Refrigerant compressor motor
- M10: Fan motor

Thermal protections:

- P01: Refrigerant compressor thermal overload
- P10: Fan motor thermal overload

Fuses protections:

See complete identification into electrical sketch included in dryer

- F--: Transformer protection
- F--: Fan protection
- F--: Compressor relay protection
- F--: Transformer protection
- F--: Drain protection
- F--: Fan relay protection

Refrigerant components:

- G01: Liquid receiver
- G02: Refrigerant dryer
- G03: Expansion valve
- G04: Liquid separator
- G05: Hot gas bypass valve
- G06: Refrigerant solenoid valve
- G10: Water cooled condenser
- G11: Water control valve
- G20: Refrigerant evaporating pressure gauge
- G21: Refrigerant evaporating temperature gauge

Compressed air components:

- H01: Air inlet prefilter
- H11: Drain filter
- H12: Pneumatic drain valve

Terminal boxes:

- B01: Main terminal box
- B11: Refrigerant terminal box
- B12: Free of potential terminal box

| | | | |
|---|---|---|---|
|  | YOU MUST REGISTER TO ACTIVATE WARRANTY |  | Scan or go to www.flexzilla.com/air-dryer-warranty-registration <small>Warranty only valid by following conditions expressed in the Warranty Statement section of this Air Dryer Manual.</small> |
|---|---|---|---|

10. Troubleshooting

| Problem | Possible Cause | Repair | Comments |
|---|---|--|--|
| Dryer is switched on, indicator light is lit but the refrigerant compressor does not turn on. | The connection has inverted phases. | Invert two phases. | 3-phase dryers are equipped with a phase controller to avoid the fans from turning in the opposite direction. |
| | Refrigeration unit is not functioning. | Check refrigeration compressor. | Several factors can cause compressor failure. A qualified refrigeration technician needs to check all the electrical and refrigerant circuit and controls. |
| | The refrigerant high pressure protection has tripped. | The refrigerant safety high pressure switch has tripped. | The dryer is protected against excessively high refrigerant pressure. If the condenser efficiency has reduced, the switch will trip. Manually reset the switch. |
| | | In case of water cooled condensers, check the water control valve. | |
| | Excessive ambient temperature. | Be sure that dryer is working in temperatures lower than the designed conditions. Designed conditions and correction factors are described in this manual. | A high ambient temperature may cause the refrigerant system to operate at higher than normal pressures. Results will be higher than normal evaporator temperature. Important: adequate air circulation around the dryer, and proper ventilation in the equipment room should guarantee a low enough ambient temperature. |
| Dryer is switched on, but the refrigerant compressor does not turn on. | Excessive temperature on crankcase of compressor. | Allow time for compressor to cool down. May be a possible incorrect adjustment of hot gas bypass valve or shortage of refrigerant. | Compressor is protected against overly high temperatures of the crankcase by a thermal switch. |
| | Excessive compressed air inlet temperature. | Be sure that dryer is working in temperatures lower than designed conditions. | The dryer is designed for working in calculated conditions (see description in this manual). If conditions are exceeded, the dryer will be overflowed, dew point will go up and protecting devices can switch off. |
| | Clogged condenser fins or clogged water condenser. Possible high crankcase temperature. Possible loss of phase. Possible low voltage causing overload trip. Possible failed compressor. | Clear fins of water condenser of all obstructions. | The clogged fins in the condenser will restrict the air passage and reduce the refrigeration capacity, causing high temperature in the evaporator. Same will occur if water condenser is clogged with mud or dirt. Air condenser and water condenser should be periodically checked and cleaned. Protect water circuit by an adapted filter. |
| | Too much compressed air flow. | Check actual flow through the dryer. | This dryer is designed for a maximum air flow at design conditions. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid carryover down stream. Check the rated output the air compressor. |
| | Faulty electrical wiring. | Inspect the circuit. | The compressor-on light should be wired into the refrigerant compressor circuit. See wiring diagrams in this manual. |
| | One electrical protection has tripped. | Reset the protection or replace the blown fuse. | The dryer is protected against high amp draw by fuse and/or overload relay that can trip in case of need. Reset or replace fuse once, but do not persist if it trips again, request assistance from a qualified refrigeration contractor. |
| Dryer is switched on but the fan is not running. | Fan has to run if refrigerant high pressure reaches upper set point. | Check that compressor air flows through the dryer. Check that fan blades are free to move. Check the fan pressure switch. | Fan operates automatically to keep refrigerant pressure below the maximum value. The fan can stop if pressure is under the recommended setting. |
| When compressor starts, it vibrates a lot and makes mechanical noise. | Compressor is slugging liquid refrigerant at start up. | Be sure the preheating period of at least 2 hours is respected. | Refrigerant may move between receivers when refrigerant compressor is stopped and not heated, especially if stopped for a long time. This migration may cause liquid shock (slugging) in valves specially on large dryers containing more refrigerant. |



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| Problem | Possible Cause | Repair | Comments |
|---------------------|--|--|--|
| Water in system. | Compressed Air Inlet and outlet connections are reversed. | Check inlet and outlet connections. | This dryer is designed for air flow in one direction only. Inlet and outlet directions are identified on the dryer. |
| | Drain system is clogged or inoperative. | Restore a free flow of water condensate. Check water evacuation. | Drain system is on timed solenoid valve, pneumatically assisted which has to be adjusted in accordance with values listed in this manual. The solenoid valve includes a strainer that has to be periodically checked and cleaned. Membranes of pneumatically assisted drain have to be checked or replaced every 6 months. |
| | Bypass system is open. | Check the valves. | Important: Bypass piping should be installed around the dryer so the dryer can be isolated for service without shutting down the air supply. During dryer operation, valves must be set so all air goes into the system. Check tightness of the bypass system. |
| | Free moisture remains in pipe lines. | Blow out the system. | Before the dryer is first started all free moisture should be blown out of the system. |
| | Excessive air flow. | Check actual flow through the dryer. | This dryer is designed for a maximum air flow. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid carry over downstream. Check the rated flow of the air compressor. |
| | Excessive free moisture. | Check the separator and drain system and compressor after cooler ahead of the dryer. | In some systems there may be an accumulation of free moisture in the line ahead of the dryer. If this moisture is pumped into the dryer intermittently, the water removal capacity may not be sufficient. A water separator should be installed in the line before the dryer. |
| | Excessive compressed air inlet temperature. | Be sure that dryer is working lower than designed conditions. | The dryer is designed to work for calculated design conditions. Should the conditions be exceeded, the dryer will be overflowed, dew point will go up and protecting devices can switch off. |
| | Clogged condenser fins. | Clear fins of all obstructions. | The clogged fins in the condenser will restrict air passage and reduce refrigerant capacity causing water downstream. Fins should be periodically checked and cleaned. |
| | Shortage of refrigerant. | Fix the leak and add a charge of refrigerant. | Loss of refrigerant will cause improper functioning. A qualified, refrigeration specialist should perform the necessary repairs, or factory should be contacted if the unit is under warranty. |
| | Refrigeration system is not functioning. | Check to be certain refrigerant compressor is running. | To check if the compressor is running, check compressor on light. It is possible for the fan to be operating but not the compressor. Compressor not running can be caused by several factors. A qualified refrigeration technician should check all refrigerant and electrical controls. |
| | Excessive pressure dew point. | Readjust refrigerant evaporating pressure. | The refrigerant pressure adjustment should be done by a qualified refrigeration engineer. This is a very sensitive device and incorrect settings may create other failures. |
| High pressure drop. | Excessive compressed air flow or too low air inlet pressure. | Check actual pressure and flow through the dryer. | This dryer is designed for a maximum air flow. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid carryover downstream. Check the rated flow of the air compressor. |
| | Freeze up. | Check that compressor room ambient. | Frosting of the lines is an indication that controls are set too low. The following should be done by an experienced refrigeration technician. |
| | | Fan switch could have failed in closed position keeping fan on. | Controls may be adjusted in the fields by means of the hot gas bypass valve. This is to be done by a qualified refrigerant technician. |



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| Problem | Possible Cause | Repair | Comments |
|--|---|--|--|
| The unit will not run or cycles off and on. | Clogged heat exchanger. | Clean heat exchanger with a reverse air flow. | Dryer is supposed to be used with compressed air free of any aggressive contaminants. Some contamination may require extra maintenance of the heat exchanger. |
| | Line disconnect switch is open. | Close the start or disconnect switch. | If the dryer is not operating, check the disconnect switch or circuit breaker to be certain it is on. |
| | Fuse or breaker is open. | Replace fuse or reset breaker. | The fuse to the power line should be checked and replaced if needed. Never replace a burnt fuse with an oversized fuse. |
| | Faulty refrigerant compressor or controls. | Determine the cause and make correction. | Failure of compressor to run may be caused by several factors. A qualified refrigeration specialist should check all electrical and refrigeration controls, or factory should be contacted if unit is under warranty. |
| | Excessive compressed air inlet temperature. | Designed conditions and correction factors are described in this manual. Be sure that dryer is working in ambient temperatures below designed conditions. | The dryer is designed for working into calculated design conditions. Should the conditions be exceeded, the dryer will be overflowed, dew point will go up and protecting devices may trip. |
| | Excessive ambient temperature. | Designed conditions and correction factors are described in dryer. Be sure that dryer is working lower than designed conditions. | A high ambient temperature may cause the refrigerant system to operate at higher than normal pressures. Results will be a higher than normal evaporator temperature. Important: There should be adequate air circulation around the dryer, and proper ventilation in the equipment room should guarantee a low enough ambient temperature. |
| | Clogged condenser fins. | Clear fins of all obstructions. | The clogged fins in the condenser will restrict the air passage and reduce the refrigeration capacity, causing high temperature in the evaporator. Fins should be periodically checked and cleaned. |
| | Low refrigerant level. | Fix the leak and add a charge of refrigerant. | Loss of refrigerant will cause improper functioning. Dryers are equipped with a temperature switch which maintains the amount of refrigerant to maintain proper cooling of the compressor. A shortage of refrigerant may cause suction line to become very hot, causing the temperature switch to trip. A qualified refrigeration specialist should perform the necessary repairs. |
| Error sign occurs on digital temperature control device. | The dew point is too low or too high. | Check refrigerant gas and make sure that the working conditions are within the correct range. | If there is not enough refrigerant gas or if the working temperature and inlet temperatures are very high, the dew point will increase. |
| Drain failure. | Back pressure or reduction of drain port. | Replace the drain(s). Open drain to atmosphere (no back pressure) - if hose / pipe is used to carry the drain somewhere else, keep or enlarge the diameter. | Max. drain hose length after the dryer must not exceed 30 feet. |
| | | | Max. drain hose height from the dryer must not exceed 9 feet. |
| | | | The drain port size should not be reduced. |
| | | | There should not be any fitting that may cause pressure drop such as valves, elbow, tees, etc. on the drain connection. |
| | | | Drain should be at atmospheric pressure at all times. Any back pressure will result in failure and malfunction. |



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Warranty Statement Refrigerated Air Dryers

WEEMS GLOBAL® (and each of its subsidiaries) makes the following warranties:

WEEMS GLOBAL WARRANTS THAT EACH FLEXZILLA REFRIGERATED AIR DRYER UNIT TO BE FREE FROM DEFECTS IN MATERIAL, WORKMANSHIP, AND PARTS FOR 10 YEARS on the HEAT EXCHANGER PARTS ONLY, 2 YEARS ON OTHER PARTS OF THE AIR DRYER UNIT AND 90 DAY SHIPPING ONLY FROM THE DATE OF PURCHASE. LABOR IS NOT COVERED UNDER WARRANTY. WEEMS GLOBAL (and each of its subsidiaries) is not responsible for downtime during warranty service. If downtime is necessary, it is the Purchaser's discretion and obligation (at Purchaser's expense) to have a redundant AIR DRYER UNIT. Warranty repairs shall not include freight costs. Purchaser is responsible for returning the unit and/or applicable part(s) to WEEMS GLOBAL. Each AIR DRYER UNIT must have a coalescing filter attached to the intake of the air dryer to remove any oil or dirt before air enters the air dryer. Failure to install coalescing filter will void the warranty.

FURTHER EXCLUSIONS FOR WEEMS GLOBAL FLEXZILLA AIR DRYERS INCLUDE: Failure to fully and completely follow the guidelines set forth in the manual. Of specific note is where a product is used where granite and/ or concrete work is performed, or conditions are dusty, and the product is required to be housed in a separate room from the adverse conditions where the product has access to fresh air intake.

Parts used for warranty purposes must be supplied by WEEMS GLOBAL. If any maintenance (other than routine maintenance) is performed by a non-approved WEEMS GLOBAL Technician, written pre-approval must be obtained from WEEMS GLOBAL to prevent voiding this Warranty. Failure to fully comply with this warranty and fully comply with the manual herein will void this warranty.

All warranties are nontransferable.

SERVICE: We provide top quality repair and maintenance services for Flexzilla air dryers. Our service trucks are equipped with high-quality parts and offer express shipping options for next day delivery. Our quick-response warehouse system and world-class service department meet customer parts and service needs. Contact our service department at compressors@flexzilla.com or 800-645-8258 ext. 820 for warranty and service information.

Flexzilla is a trademark owned by Weems Industries, Inc.

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